Work Order ID 62136 September 16, 2010 1:45:35 PM D4009-5 Item ID: Accept Setup Start **Revision ID:** Stop Item Name: Ground Strap **Start Date:** 9/16/10 Start Qty: 6.00 **Cust Item ID:** Req'd Qty: 6.00 Required Date: 9/30/10 **Customer:** Reference: Run Start Date: 10/9/16 Tooling: Process Plan: Date: Approvals: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Reject Set Up/ Tool ID Tool # Plan Reject Accept **Work Center ID Description** Number Qty **Run Hours** Code Qty **Draw Nbr Revision Nbr** D4009 Α 100 0.00 Small Fab 0.00 Memo Small Fab I- Cut to size as per dwg D4009

110

QC5- Inspect part completeness to step on W/O

0.00

0.00

St wolulo3

Quality Control

120

Packaging

Packaging

Identify as per dwg & Stock Location 1/2

Memo

Memo

0.00

0.00

18/11/2/5/

Page 1

Insp.

Stamp

# **Dart Aerospace Ltd**

W/O:			WO	RK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No:		PAR #:	Fault Categ	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date: _	·		
Resolution:		esolution:	Disposition	<b>:</b>	_ QA: N/C CI	Closed: Date:					
NCR:	:		WORK ORDE	R NON-CONFORMA	NCE (NCF	R)					
DATE	OTED	Description of NC	f NC Corrective Action		Section B		cation	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect	tion C		QC Inspector		
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#### Work Order ID 62136

September 16, 2010 1:45:35 PM



Page 2

Item ID:

D4009-5

Accept



Setup Start

Stop



**Revision ID:** 

Item Name:

Ground Strap

9/16/10 **Start Date:** Required Date: 9/30/10

Start Qty: 6.00

**Req'd Qty:** 6.00

Date:\_\_\_\_\_

**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Process Plan:

QC:

Date: \_\_\_\_ Tooling:

Date: Date: Run Start



Stop



Sequence ID/

**Work Center ID** 

130

QC

Quality Control

Operation Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/ **Run Hours** 

**SPC (Y/N):** 

0.00

0.00

Tool ID

Tool # Plan Code Accept Qty Qty

Reject Reject Number

Insp. Stamp

Dart Aeı	rospace	: Ltd							
W/O:			WO	RK ORDER CHANGE	ES				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No <b>DQ</b> /	A:	 Date:	
Resolution:									
NCR:		V	VORK ORDE	R NON-CONFORMA	NCE (NCR	)			
		Description of NC		on B	Verific	erification	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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NCR:		<b>Y</b>	WORK ONDER NON-CONFORMANCE (NCH)										
DATE		Description of NC		Corrective Action Section E	Verification	Approval	Approval						
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector					
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## Picklist Print

September 16, 2010 1:45:34 PM

Work Order ID: 62136

D4009-5 Parent Item:

Parent Item Name: Ground Strap

**Start Date:** 9/16/10

Required Date: 9/30/10

Page

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP rev A 09.12.23 new Issue Prelim EC verified by: DD

10.05.03 as per ECN10-562 DD verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4009		Manufactured	No	-		100	Each	43.7500	1.125	6.75	,	/ .	

Ground Strap

Location Loc Qty Loc Code ST 43.75

57049 43.75

#### **Dart Aerospace Ltd**

W/O:			WC	ORK ORDER CHANGE	S		·		·	
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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					QA: N/C Closed: Date:					
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR	R)				
DATE	OTER	Description of NC		n B	Verifi	cation	Approval	Approval		
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		tion C	Chief Eng	QC Inspector	
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DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4009-3 REF JCA-M47-4-01 D4009-5 REF JCA-M47-4-01

D

#### SPECIFICATION CONTROL DRAWING

DART PART NUMBER	LENGTH
D4009-3	1.5
D4009-5	13.5

#### **D4009-X GROUND STRAP**

cd1019/14 W10:62/36



**DART AEROSPACE LTD** 

REV. A

SCALE

NTS

NOTES:
1) MATERIAL: MADE FROM AVIALL P/N 1171 (OR SEA-171) OR C.O.R.E. AVIATION P/N QQ8575R36T250
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A

DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED D4009 MFG. APPR. SHEET 3 OF 5 TITLE APPROVED **GROUND STRAP** DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD

NS DOCUMENT BY PRIVATE AND COMPOSITUD, AND B SUPPLIES OF THE EXPRESS CONCIDENT WATER TO BE USED FOR ANY PURPOSE ON COMPOUND COMMUNICATION OF THE PERSON WITHOUT WATER TO PRIVATE APPOINTMENT OF THE PERSON WITHOUT WATER TO PRIVATE APPOINTMENT OF THE PERSON WITHOUT WATER TO PRIVATE APPOINTMENT OF THE PERSON WATER TO PRIVATE APPOINTMENT APPOINTMENT OF THE PERSON WATER TO PRIVATE APPOINTMENT APPOINTMEN 10.02.05

2

DESIGN

5

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## **Dart Aerospace Ltd**

W/O:			WC	RK ORDER CHANGE	ES				
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Part No:		PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQ</b>	۸:	_ Date: _	
Resolution:			Disposition	QA: N/C Closed: Date:					
NCR:		1	WORK ORDI	R NON-CONFORMA	NCE (NCR	()			
		Description of NC		Corrective Action Section	on B	Vorific	ication Approv		A
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Approval Chief Eng	Approval QC Inspector
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